

9/18/2018

S.FAB
DEVIATION

[Dart Hawkesbury] Job Sheet - David, Logan

6960



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RBT18586
Job Sheet 183342



920

10-12

Part No: RBT18586

Job Qty: 14 ea

17

Part Name: Dummy Fuel Filter Work Aid



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 9/16/18

Job Tracking No:

Due Date: 9/19/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18586 Rev. 2 IPP Rev. A 18.08.17 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	14 Ea		9/19/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	14 pcs		9/19/18	0.00	14.00	Small Fab-3		MLC
120	QC	14 pcs		9/19/18	0.00	0.00	QC5		MLC
130	Packaging	14 pcs		9/19/18	0.00	0.00	Packaging3-1		MLC
140	QC21-SA	14 Ea		9/19/18	0.00	0.00	QC21		MLC

Part Op 110 - 1-Assemble as per DWG.
Descriptions: 130 - Bag and tag

GA146A

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M83461/1-011	Packing, Preformed	14 Ea (1 ea)	90-Start up Operation	5119166
RBT18586-1	Dummy filter	14 Ea (1 ea)	90-Start up Operation	5114875

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M83461/1-011	14	0	0
	RBT18586-1	14	0	0

Part Specifications

Specifications could not be found.



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Plex 9/18/18 9:13 AM dart.logan.david

Container No: S117774



Part: RBT18586

Job No: 183342

Serial No/Batch: S117774

Revision: 2

Inspector:

Exp Date:

Instructions:

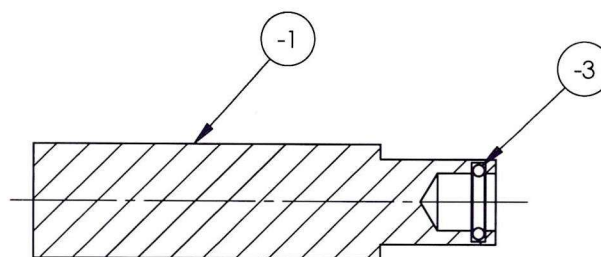
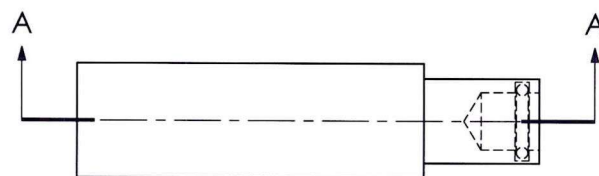
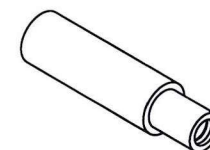
Date: 10/12/18

SEP 19 2018

DAS
13
9-89

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0138	CREATED DRAWING FOR WORKAID No. 1.	6/9/2015	RJC	JAG
2	16-0284	UPDATED TO NEW DRAFTING STANDARD. -1 ADDED ENGRAVE T/N, S/N, "MADE IN USA" NOTE.	1/12/2017	RJC	



SECTION A-A

SEE ATTACHED DEVIATION

NOTE:
REF: BHT-407-MM-4 FIGURE 29-10 WORKAID No. 1.

DART AEROSPACE	
TITLE DUMMY FILTER ELEMENT	
DWG NO. RBT18586	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED:	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:	USED ON MODEL
APPROVED:	BELL 407
SCALE 1:1	DATE 6/9/2015
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DUMMY FILTER	ALUMINUM		2
		B/O	-3	1	O-RING		Ø7/16 O.D. X 5/16 I.D. M83461/1-011 OR MS28775-011	1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. <u>RBT18586 REV. 2</u>	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSJ042) AUGUST 17, 2018	
Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor QC / QA Coordinator	
RBT18586-1: -DIMENSION 0.430 CHANGE FOR 0.430 +0 / -0.005" -DIMENSION 0.463 CHANGE FOR 0.463 +0.005" / -0 -DIMENSION 0.313 CHANGE FOR 0.313 +0 / -0.005" -ENGRAVING "MADE IN USA" AND S/N REMOVED PER VM		This deviation is acceptable. The fit, form and function of the part will be as originally intended.			
Root Cause Operator ☐ Manufacturing Process ☒ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
		Other/Details: _____			